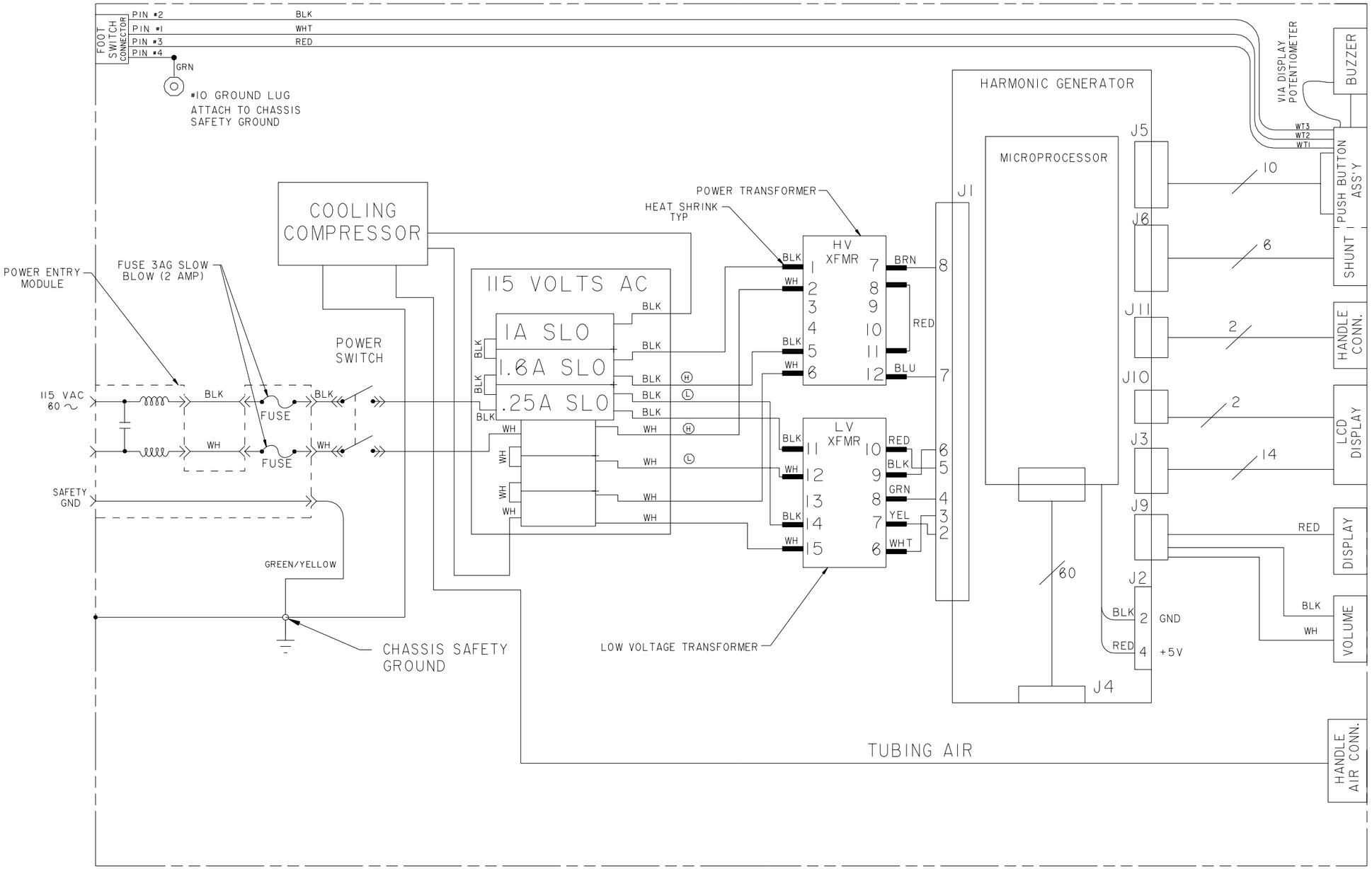
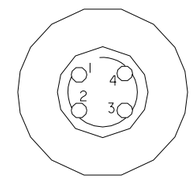
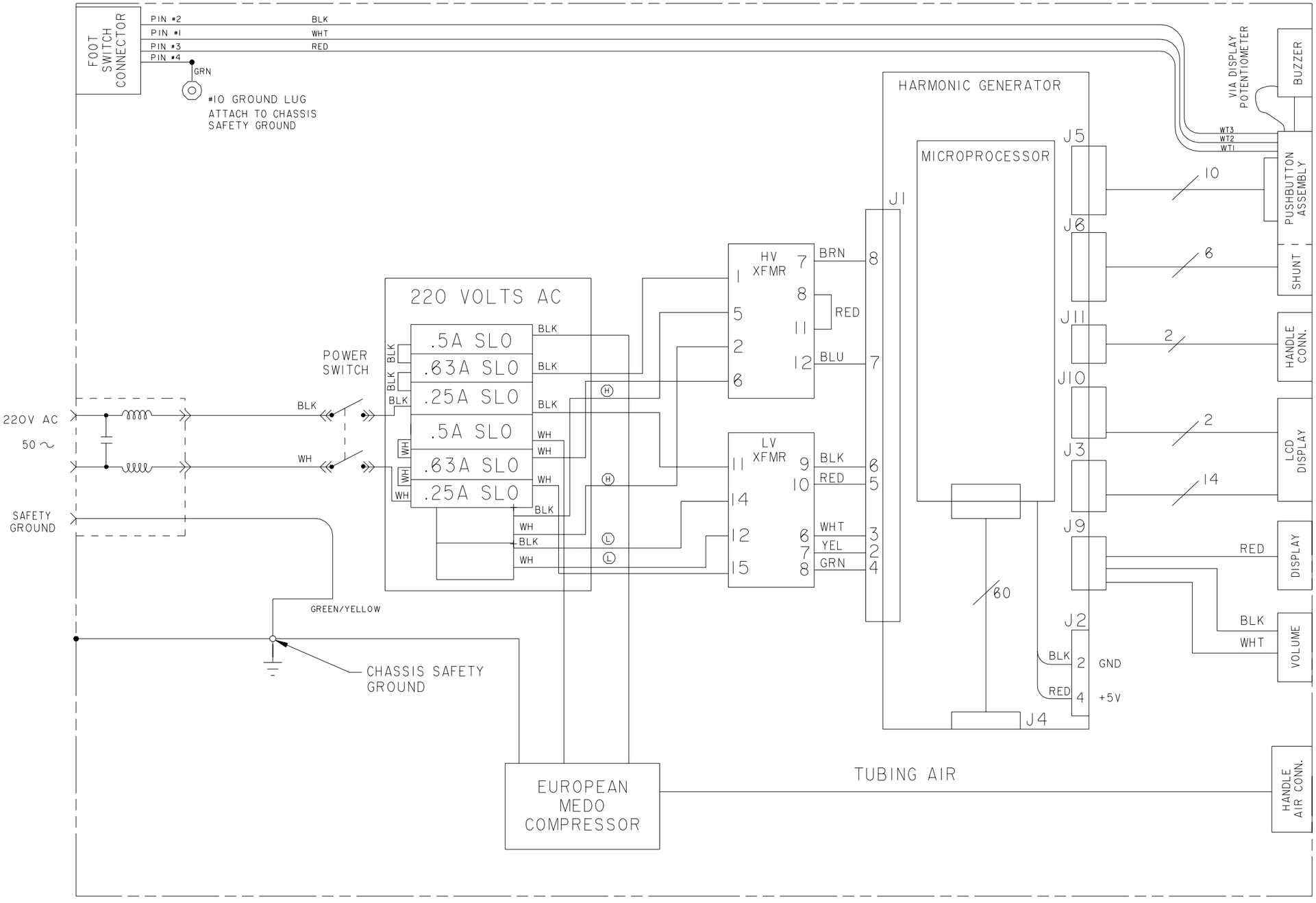


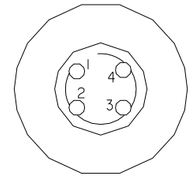


FOOT SWITCH BULKHEAD CONNECTOR
PIN LAYOUT
(SOLDER TERMINAL VIEW)

NOTES:
1. ALL PRIMARY WIRING IS #18 GAGE.
2. ≫INDICATES QUICK DISCONNECT: ALL TRANSFORMER CONNECTIONS ARE DOUBLE WRAP SOLDERED.
3. (H) AND (L) ARE WIRE MARKERS.

APPENDIX B
115 VOLT WIRING

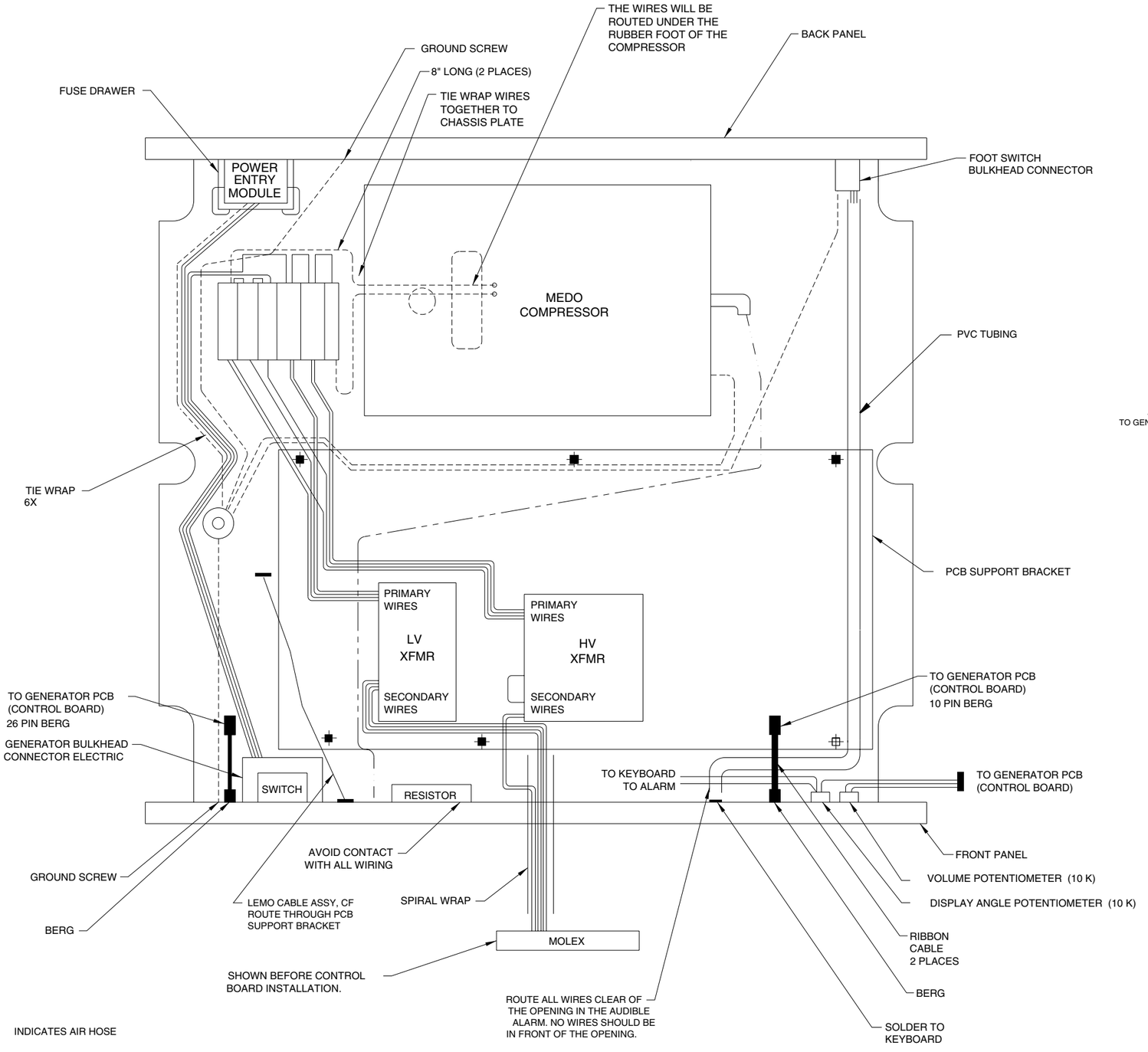


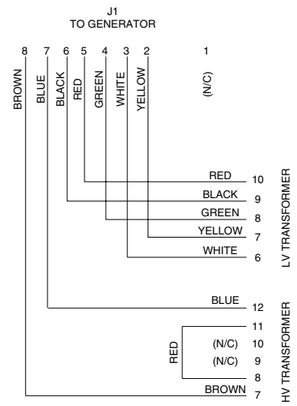


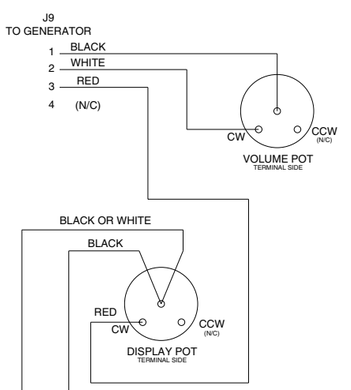
FOOT SWITCH BULKHEAD CONNECTOR
PIN LAYOUT
(SOLDER TERMINAL VIEW)

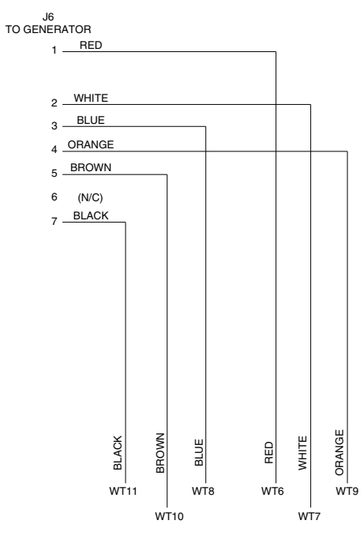
NOTES:
1. ALL PRIMARY WIRING IS #18 GAGE.
2. >< INDICATES QUICK DISCONNECT: ALL TRANSFORMER CONNECTIONS ARE DOUBLE WRAP SOLDERED.
3. (H) AND (L) ARE WIRE MARKERS.

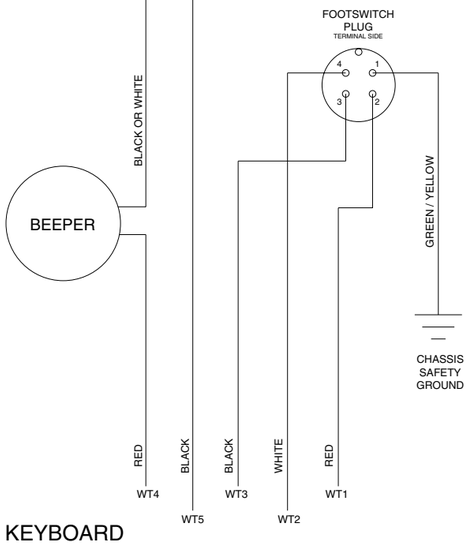
APPENDIX B
230 VOLT WIRING





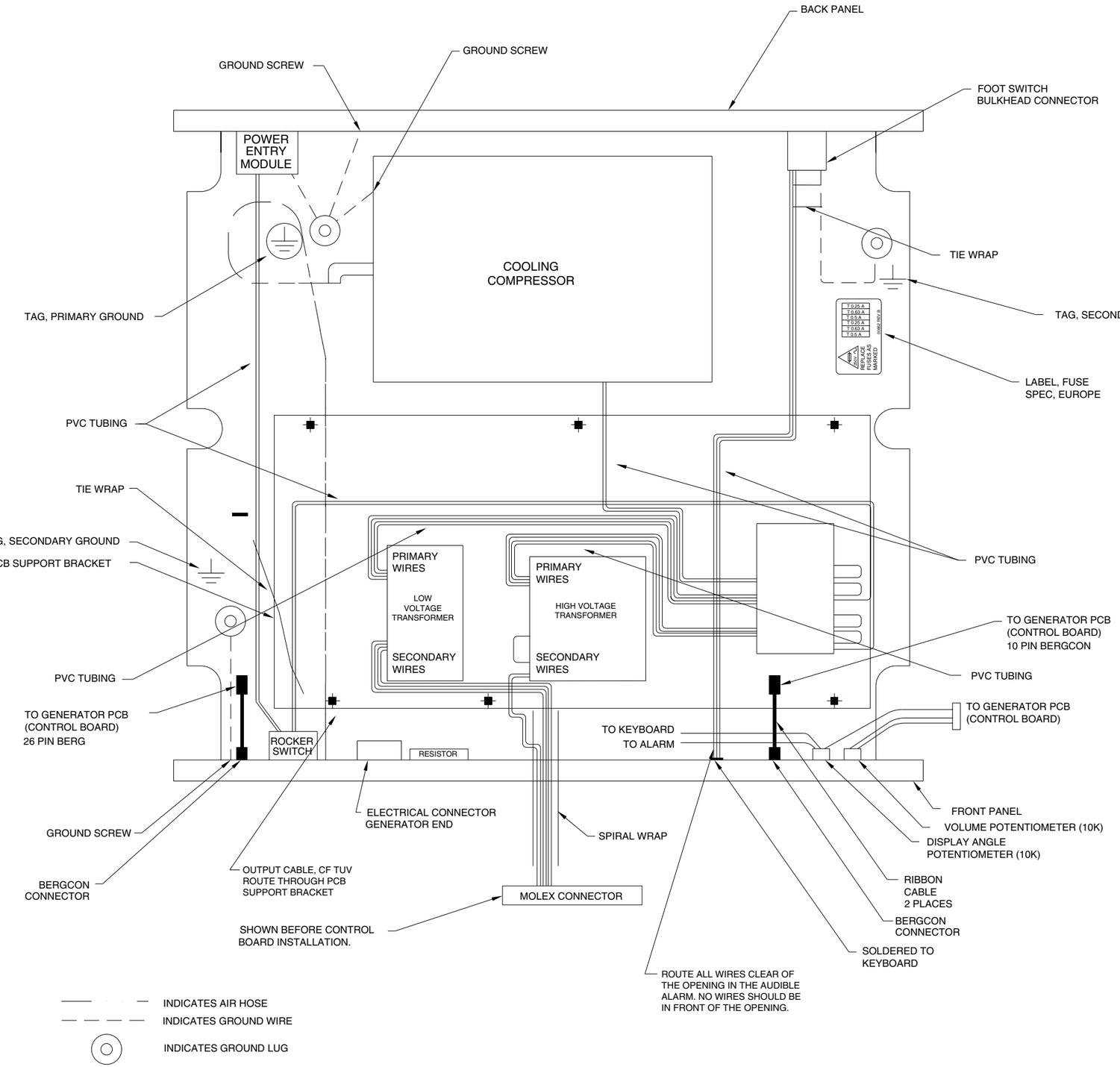


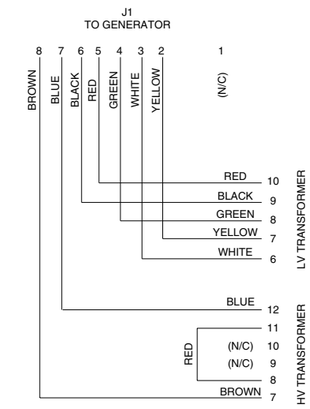


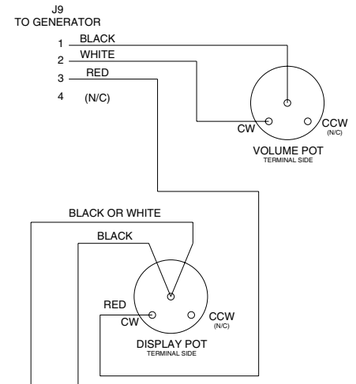


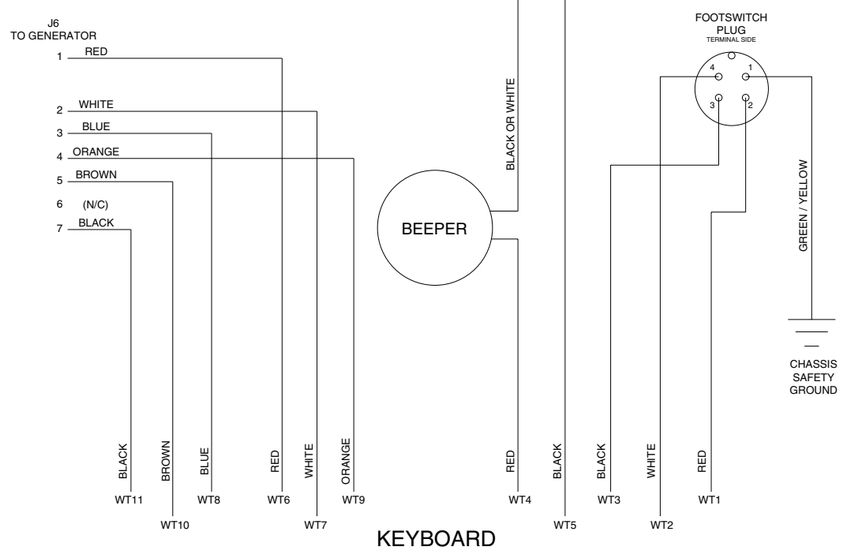
WIRE HOOKUP ASSEMBLY DIAGRAM

APPENDIX B
FINAL ASSEMBLY
115V



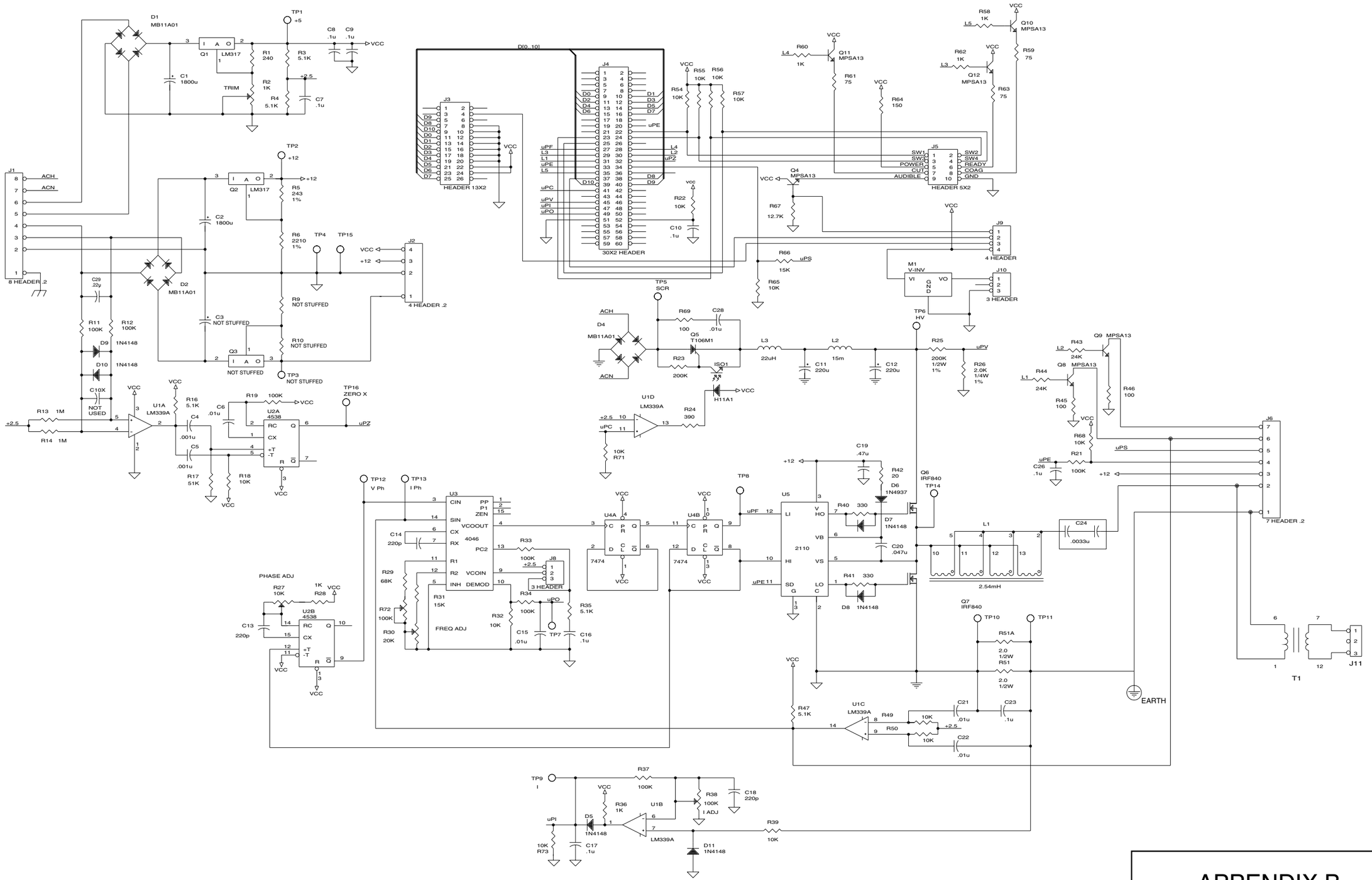




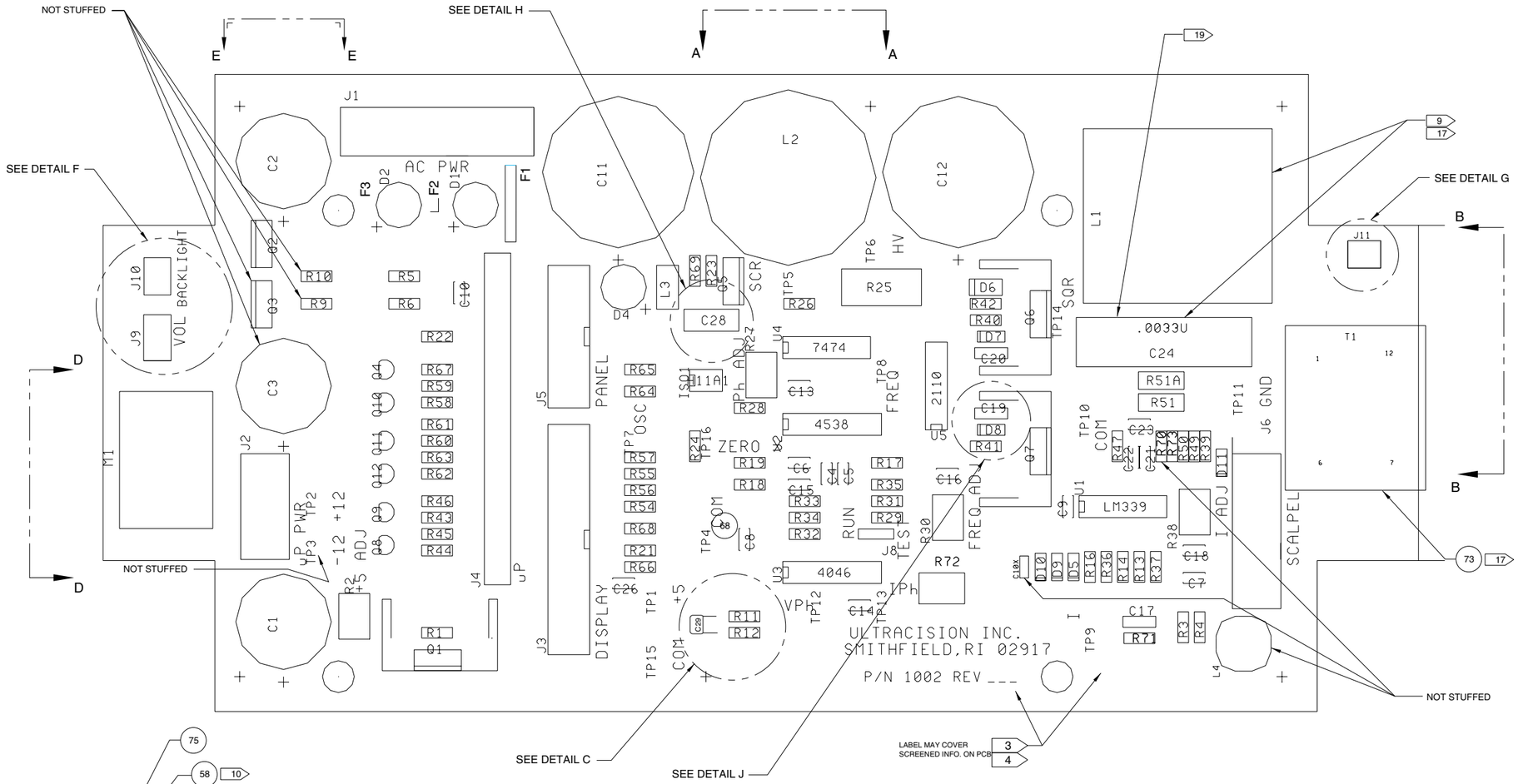


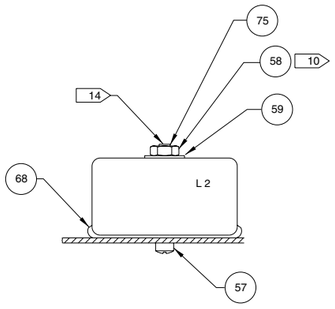
WIRE HARNESS INTERFACE DIAGRAM

APPENDIX B
FINAL ASSEMBLY
CE 230V

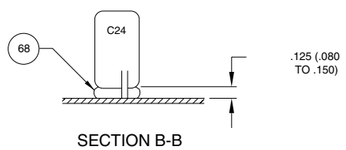


APPENDIX B
GENERATOR PCB SCHEMATIC

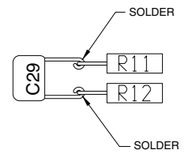




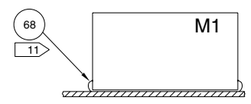
SECTION A-A



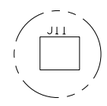
SECTION B-B



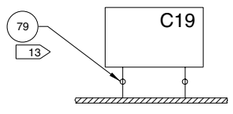
DETAIL C



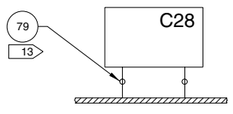
SECTION D-D



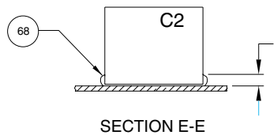
DETAIL G



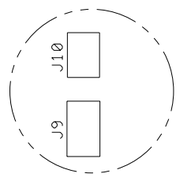
DETAIL J
ROTATED 90°



DETAIL H
ROTATED 90°

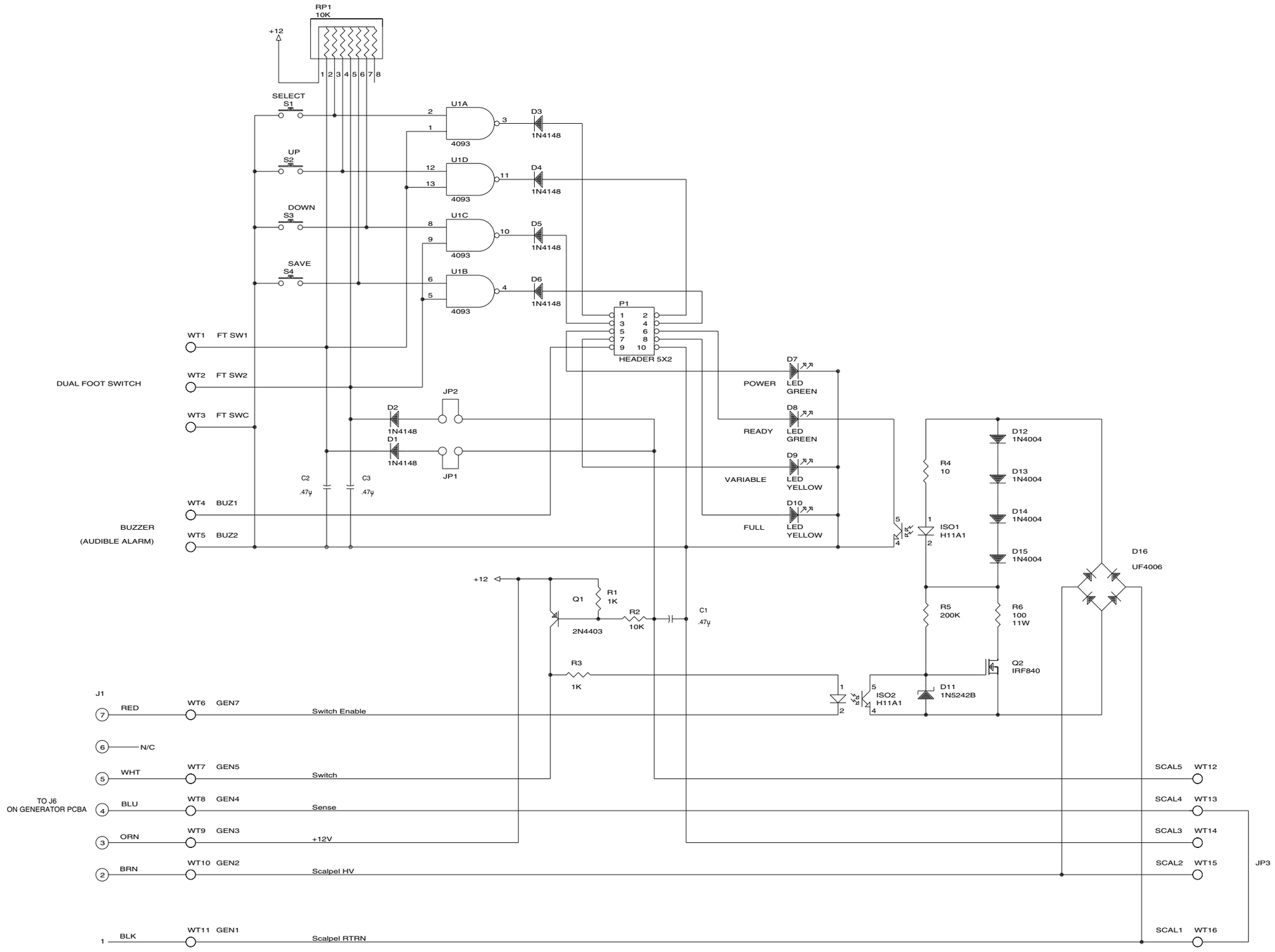


SECTION E-E

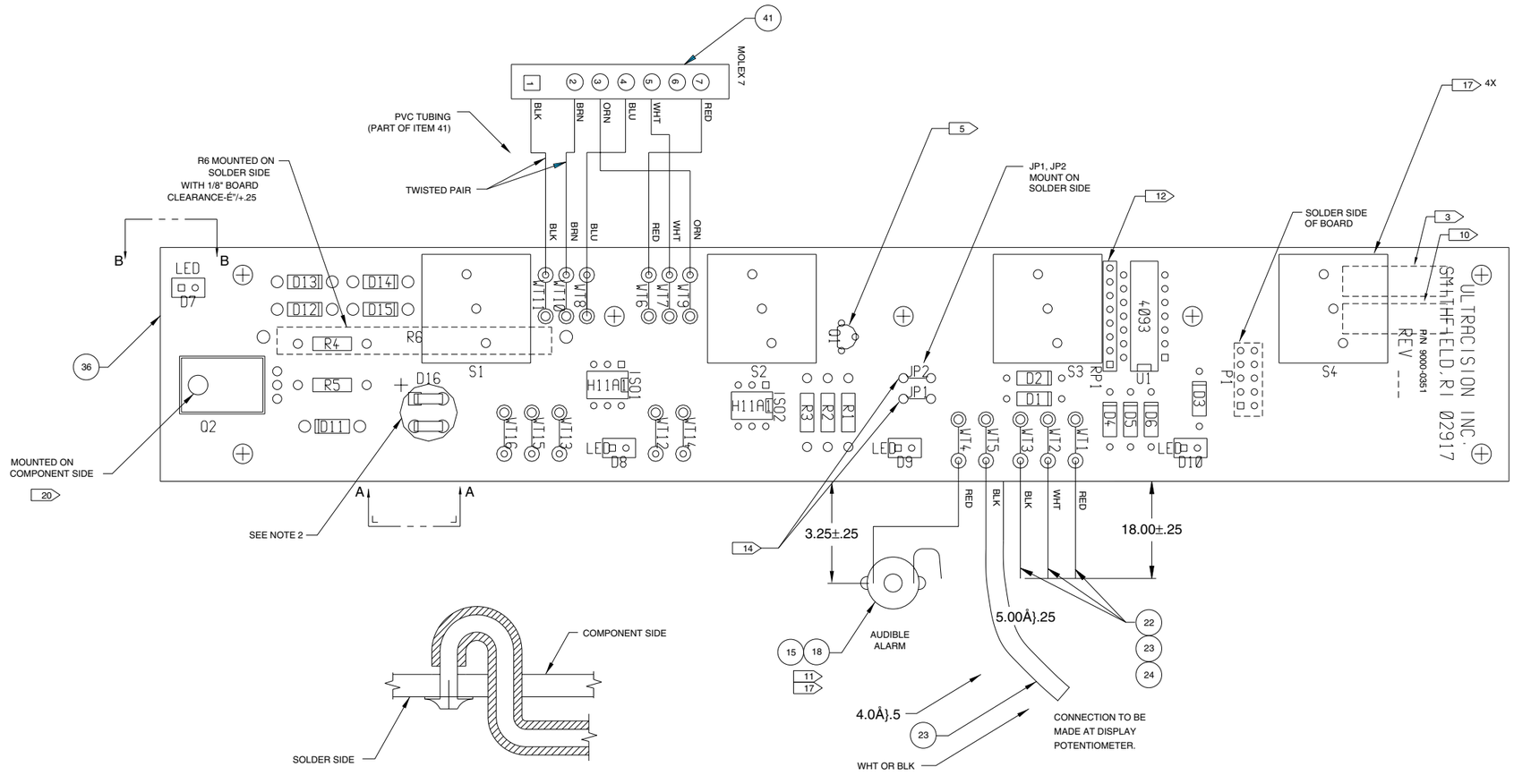


DETAIL F

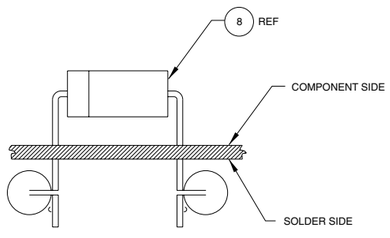
APPENDIX B
GENERATOR PCB
COMPONENT LOCATION



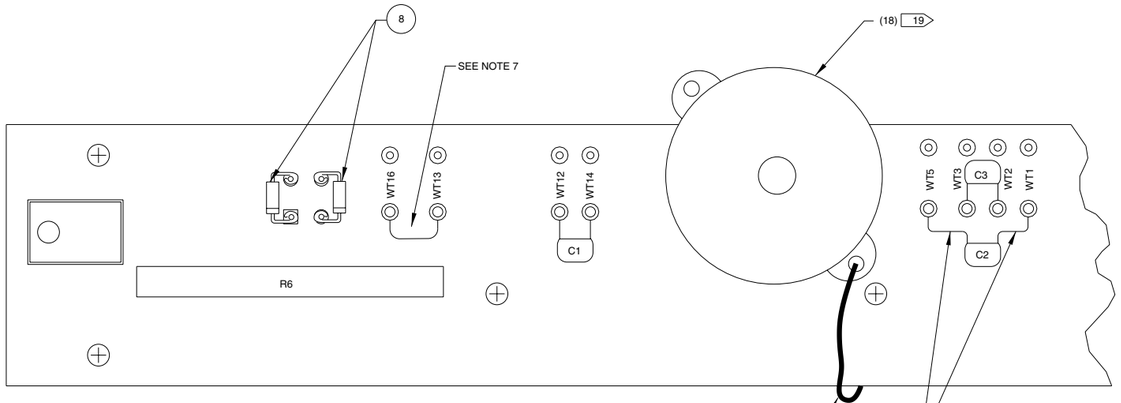
APPENDIX B
KEYBOARD/INTERLOCK PCB SCHEMATIC



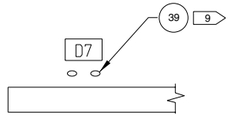
WIRE CONNECTION DETAIL
FOR WT1-WT11



VIEW A-A



SOLDER SIDE VIEW



VIEW B-B
LED CONNECTION
FOR D7-D10

APPENDIX B
KEYBOARD/INTERLOCK
COMPONENT LOCATION